

## **AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph [042] with the following amended paragraph:

[042] To attach cap 204 to header 202 system 300 includes a welding system 370, and associated power supply 372. The welding system 370 functions to form a weld between cap 204 and header 202. Welds formed by welding system 370 prevent movement of cap 204 relative to header 202 during the hermetic sealing process. Welding system 370, in this exemplary configuration, is a resistive welding system. The system 370 electrically communicates with arm 320 by way of connector 374 and capture assembly 302 by way of connector 376. In this manner, formation of an electrical path occurs that results in current flowing from welding system 370, to cap 204, to header 202, and returning to welding system 370. As current flows, tack-welds 375 ~~[[374 ]]~~ form between cap 204 and header 202, as illustrated in Figure 5. Although reference is made to the use of resistive welding system, any technique for forming one or more weld points can be used, such as a localized laser weld or a spot arc weld.